



BENWOOD® STAYS CLEAR® ACRYLIC POLYURETHANE FLAT W425

Features

- Does not yellow like solvent based varnishes & polyurethanes.
- Tintable to many decorative shades.
- Quick dry and re-coat.
- Soap and water clean up.

Recommended For

- For commercial and residential applications
- Applicable for new or previously painted, stained, or varnished interior wood surfaces.

General Description

A premium quality product that combines the attributes of acrylic and polyurethane resins to produce a clear flat finish that dries quickly. For use on new or previously painted, stained or varnished interior wood surfaces. Stays Clear® Acrylic Polyurethane, Flat should not be used on floors or surfaces that will be subject to heavy abrasion. For optimal finish clarity when applying more than one coat use Stays Clear® Gloss for the initial coats.

Limitations

- Do not apply when air and surface temperatures are below 50 °F (10 °C)
- Not recommended for use on floors

Product Information

Colors — Standard:	Technical Data◇	Flat
Clear (00)	Vehicle Type	Acrylic Polyurethane
(May be tinted with up to 2.0 fl. oz. Benjamin Moore® Color Preview® or Gennex® colorants per gallon)	Pigment Type	None
	Volume Solids	32.7%
— Tint Bases:	Coverage per Gallon at Recommended Film Thickness	350 – 450 Sq. Ft.
Not available	Recommended Film Thickness	– Wet 4.0 mils – Dry 1.3 mils
— Special Colors:	Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.	
Not available	Dry Time @ 77 °F (25 °C) @ 50% RH	– To Touch 1 Hour – To Recoat 2-3 Hours
Certifications & Qualifications:	Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times. Allow final coat to harden 24 hours before subjecting to normal floor traffic.	
VOC compliant in all regulated areas	Dries By	Evaporation, Coalescence
Qualifies for LEED® v4 Credit	Viscosity	77 ± 3 KU
Qualifies for CHPS low emitting credit (Collaborative for High Performance Schools)	Flash Point	None
CDPH v1 Emission Certified	Gloss / Sheen	Flat (max. 5 @ 60°)
	Surface Temperature at Application	– Min. 50 °F – Max 90 °F
Technical Assistance	Thin With	Do not thin
Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-866-708-9180 or visit www.benjaminmoore.com	Clean Up Thinner	Clean Water
	Weight Per Gallon	8.8 lbs
	Storage Temperature	– Min. 40 °F – Max 90 °F
	Volatile Organic Compounds (VOC)	
	269 Grams/Liter	2.25 lbs./Gallon

◇ Reported values are for Flat.

Surface Preparation

Surfaces to be finished must be free from wax, dirt, grease, dust, and other contaminants. Glossy surfaces must be dulled with sandpaper or synthetic steel wool. **Do not use steel wool loose fibers will cause rusting in the finish coat.** Open grained woods such as oak or mahogany that will be subject to water or liquid spills should be filled with an interior wood grain filler according to label instructions.

Note: The application of this or any clear acrylic finish over fresh alkyd coatings may cause yellowing of the basecoat.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems

Raw Wood: New interior wood must be sanded smooth. Use fine sandpaper following the grain of the wood to achieve a smooth finish. Stays Clear® may be used as both the sealer and finish on raw wood. Allow sufficient dry time before sanding lightly and applying topcoats.

Sealer: 1 coat Stays Clear® Acrylic Polyurethane

Finish: 1-2 or more coats Stays Clear® Acrylic Polyurethane

Old Finishes: Do not apply over sealers containing silicones, wax, or stearate. Remove old finishes which are chipping, peeling, or in otherwise poor condition. Remove any and all old finishes containing wax or stearate. Other finishes in good condition must be sanded lightly with fine sandpaper until smooth. Surfaces requiring complete restoration must have the finish removed by either power sanding or use of paint and varnish remover, then treated as new surface.

Application

Stir thoroughly before and occasionally during use to ensure a uniform sheen.

Brush: Apply as received in the container with a good quality synthetic brush or painting pad. Apply along grain of the wood in thin, even, uniform coats. Keep a wet-edge during application and avoid working back into partially dry areas.

Roller: Large smooth surfaces can be coated using a short-nap roller in thin, even, uniform coats. Keep a wet-edge during application and avoid working back into partially dry areas.

Spray, Airless: Fluid Pressure —1,500 to 2,000 PSI;

Tip —.011 - .015 Orifice;

Allow a minimum of 2-3 hours dry; then sand lightly, rubbing with the grain, before recoating. For optimal performance a minimum of two coats are required for furniture or trim.

Thinning/Cleanup

Do not thin; thinning will reduce the sealing ability of this product. Do not add other paints or solvents. Wash painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

Environmental Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.



WARNING Cancer and Reproductive Harm—
www.P65warnings.ca.gov

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under “Clean Up”.

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING
For Wood Substrates Only**

**Refer to Safety Data Sheet for additional
health and safety information.**